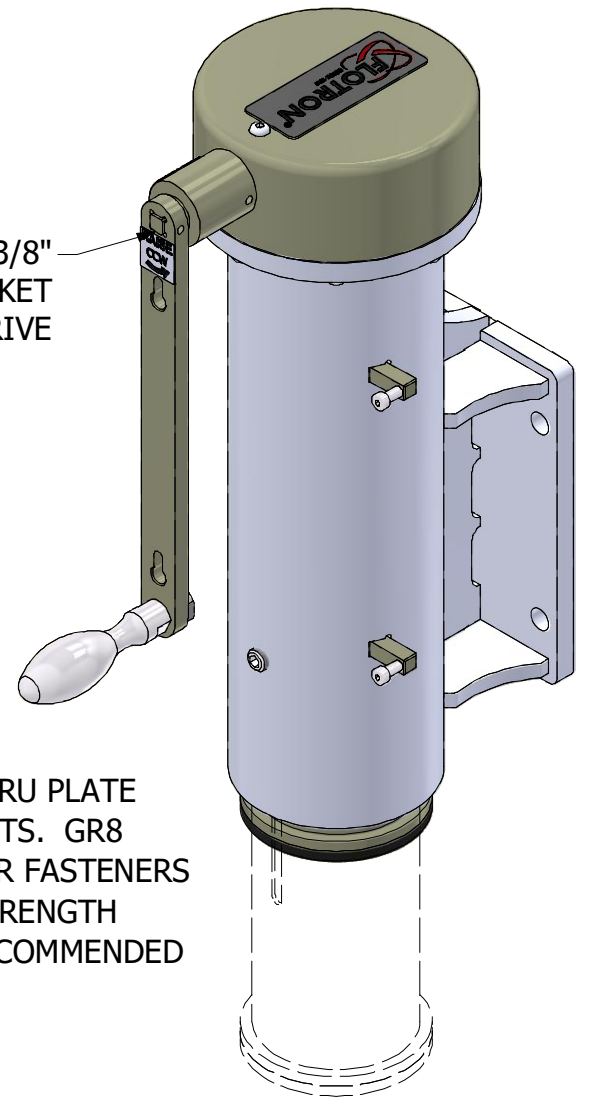


6
STANDARD 3/8"
SQUARE SOCKET
DRIVE



4X Ø.531 THRU PLATE
FOR 1/2" BOLTS. GR8
OR STRONGER FASTENERS
AND HIGH STRENGTH
WASHERS RECOMMENDED

RUBBER PAD ON FOOT TO PROTECT FLOORS
AND TO ACCOMMODATE 0.50° MAX FLOOR DEVIATION PER JACK

- 9. SEE SHEET 6 FOR HARDWARE AND LUBRICATION INFORMATION.
- 8. CONFIGURATION SHOWN ON THIS SHEET: LJ-C-3750-J2
- 7. SEE SHEET 3 FOR CASTER JACK (C2) AND CASTER MOUNTING PLATE (C1) OPTIONS.
- 6. IN LIEU OF USING THE PROVIDED HAND CRANK, A HAND DRILL CAN BE USED TO ROTATE THE INPUT CLUTCH/SHAFT. SINCE THIS JACK HAS A CLUTCH, THE USER DOES NOT NEED TO WORRY ABOUT DAMAGING JACK FROM OVER TORQUING.
- 5. JACK HANDLE ORIENTATION CAN BE ROTATED +/-90° FROM WHAT IS SHOWN ON THIS VIEW BY REMOVING FASTENERS FROM TOP CAP AND ROTATING 90°. "J2" HANDLE ORIENTATION SHOWN.
- 4. 20 TURNS OF HANDLE PER INCH LIFT OF JACK.
- 3. FINISHES: CLASS 1K (ISO 6)/CLEAN ROOM COMPATIBLE AND NO ZINC.
- 2. LUBRICANTS:
(BLANK) - LUBRICATE SCREW AND GEARS, WITH SYNCO SUPER LUBE GREASE (MMC #1353K1).
(L1) - LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH KRYTOX LVP
(L2) - LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH BRAYCOTE 601EF
- 1. LEVELING JACK CAPACITY: SIMULTANEOUS 3,750 LBS [1,701 KG] VERTICAL LOAD & 1,875 LB [850 KG] SIDE LOAD WITH SFy=3 & SFu=5.

NOTES:

PROPRIETARY
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
LINEAR TOLERANCES: ANGULAR TOLERANCES:
±.03 ±.010 ±.5°
.XX .XXX
DO NOT SCALE DRAWING
INTERPRET DIMENSIONING AND TOLERANCING PER ASME Y15.5-2018
INTERPRET DWG. PER ASME Y14.100

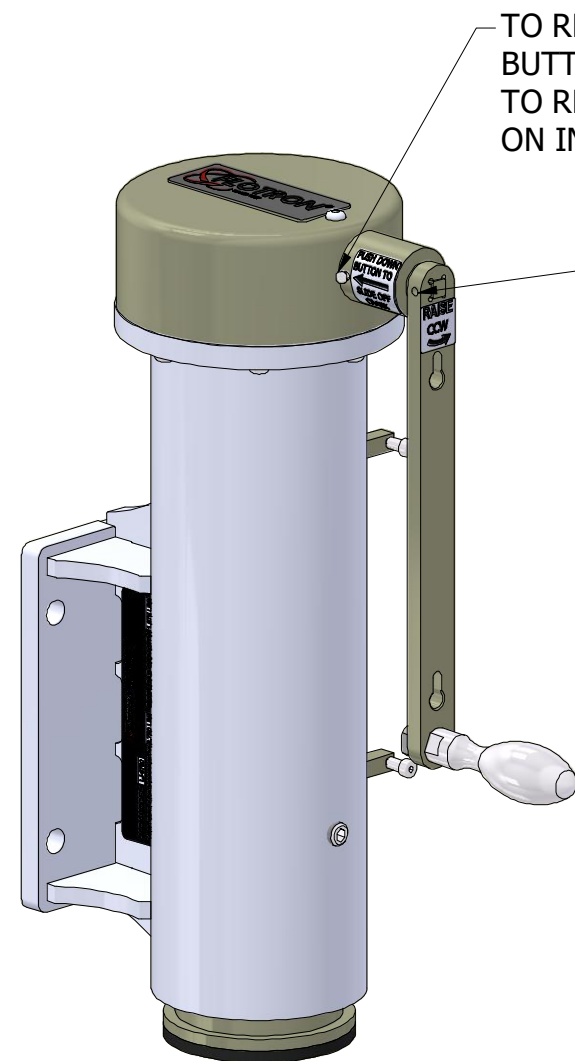
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VISTA, CALIFORNIA 92081
<http://www.flotron.com>

**JACK, LEVELING & CASTER,
CJ-2500 & LJ-3750**

SCALE 1 : 4	SIZE B	DRAWING NO. 8026-000PROP	WT: 55.5 lbmass	Cad software: Inventor	SHEET 1 OF 6
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HAND CRANK STOWAGE

IT IS RECOMMENDED WHEN NOT RAISING OR LOWERING JACK TO STOW CRANK ASSEMBLY SO HANDLE & CLUTCH DOES NOT ACCIDENTALLY GET ROTATED OR DAMAGED. THIS IS ESPECIALLY IMPORTANT DURING TRANSPORTATION OF FIXTURE OF ANY KIND.

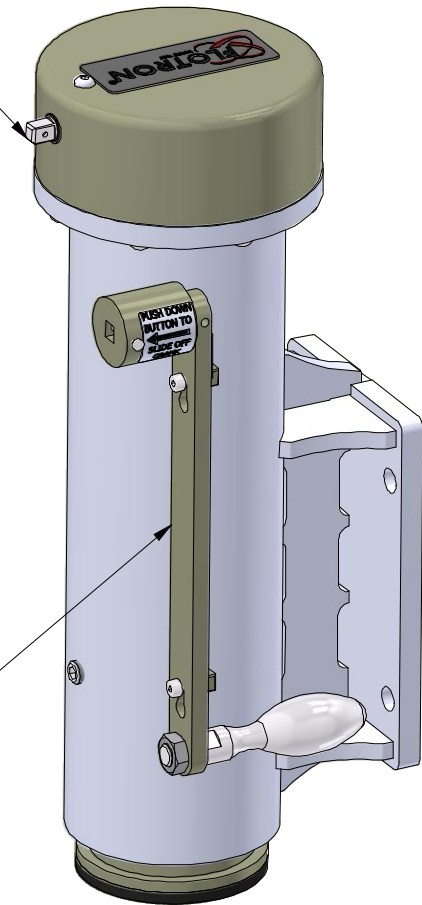


TO REMOVE CRANK AND CLUTCH, PUSH AND HOLD DOWN BUTTON AND SLIDE OFF CRANK FROM INPUT SHAFT. TO RE-INSTALL, MANUALLY PUSH DOWN SPRING PIN ON INPUT SHAFT WITH FINGER AND SLIDE ON CLUTCH.

IF OPERATOR WANTS TO USE A HAND DRILL TO RAISE OR LOWER JACK, HANDLE CAN BE REMOVED AND STOWED WITH CLUTCH STILL INSTALLED. TO REMOVE HANDLE FROM CLUTCH. USE A SMALL DIAMETER PIN (APPROX. Ø1/8") TO PUSH IN SPRING PIN ON CLUTCH SHAFT. HANDLE CAN THEN BE SLID OFF AND STOWED.

6
STANDARD 3/8"
SQUARE SOCKET
DRIVE

CRANK ASSEMBLY SHOWN
IN STOWED POSITION



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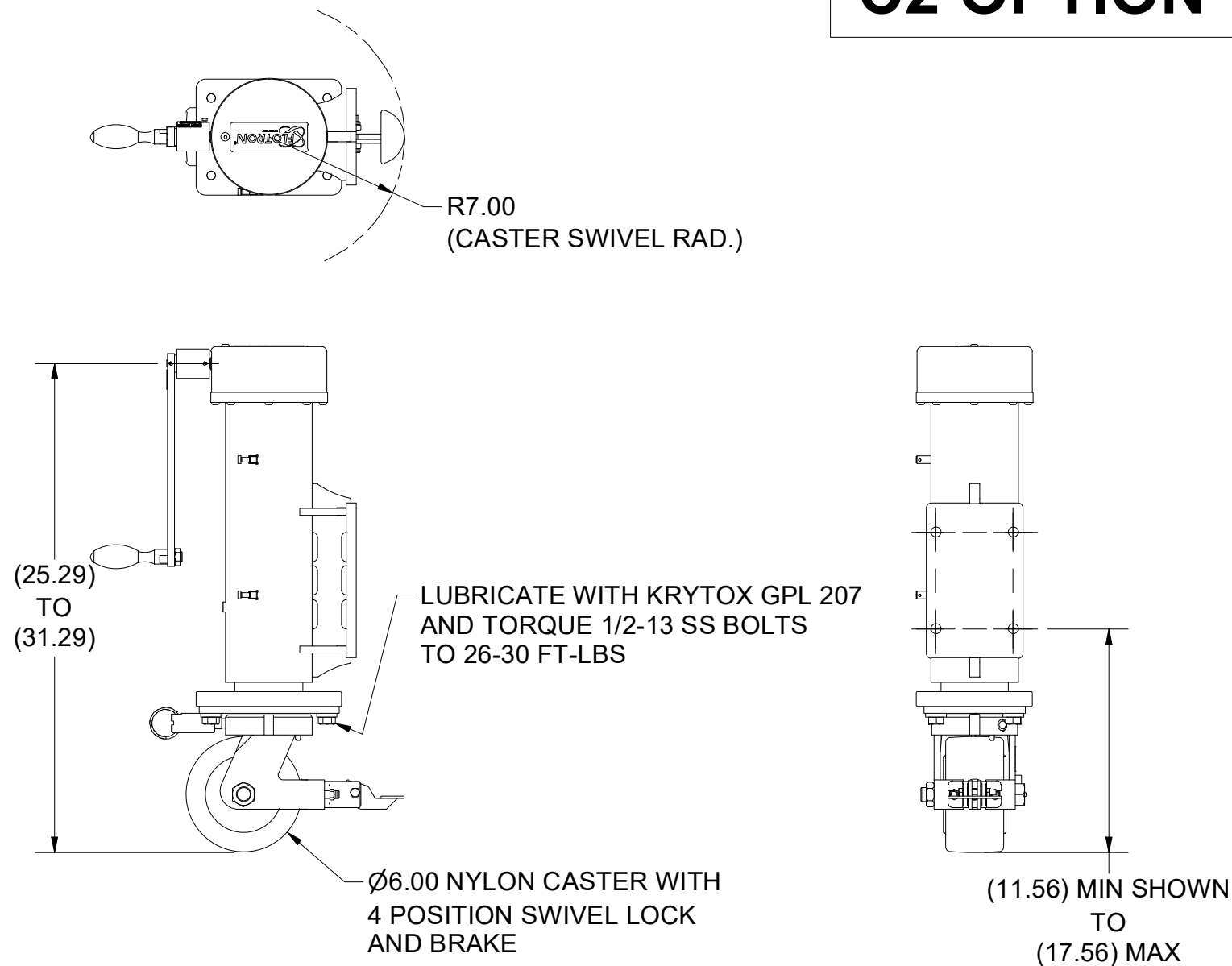


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SCALE	VARIES	SIZE	B	DRAWING NO.	8026-000PROP
					SHEET 2 OF 6

CJ-2500 CASTER JACK OPTIONS

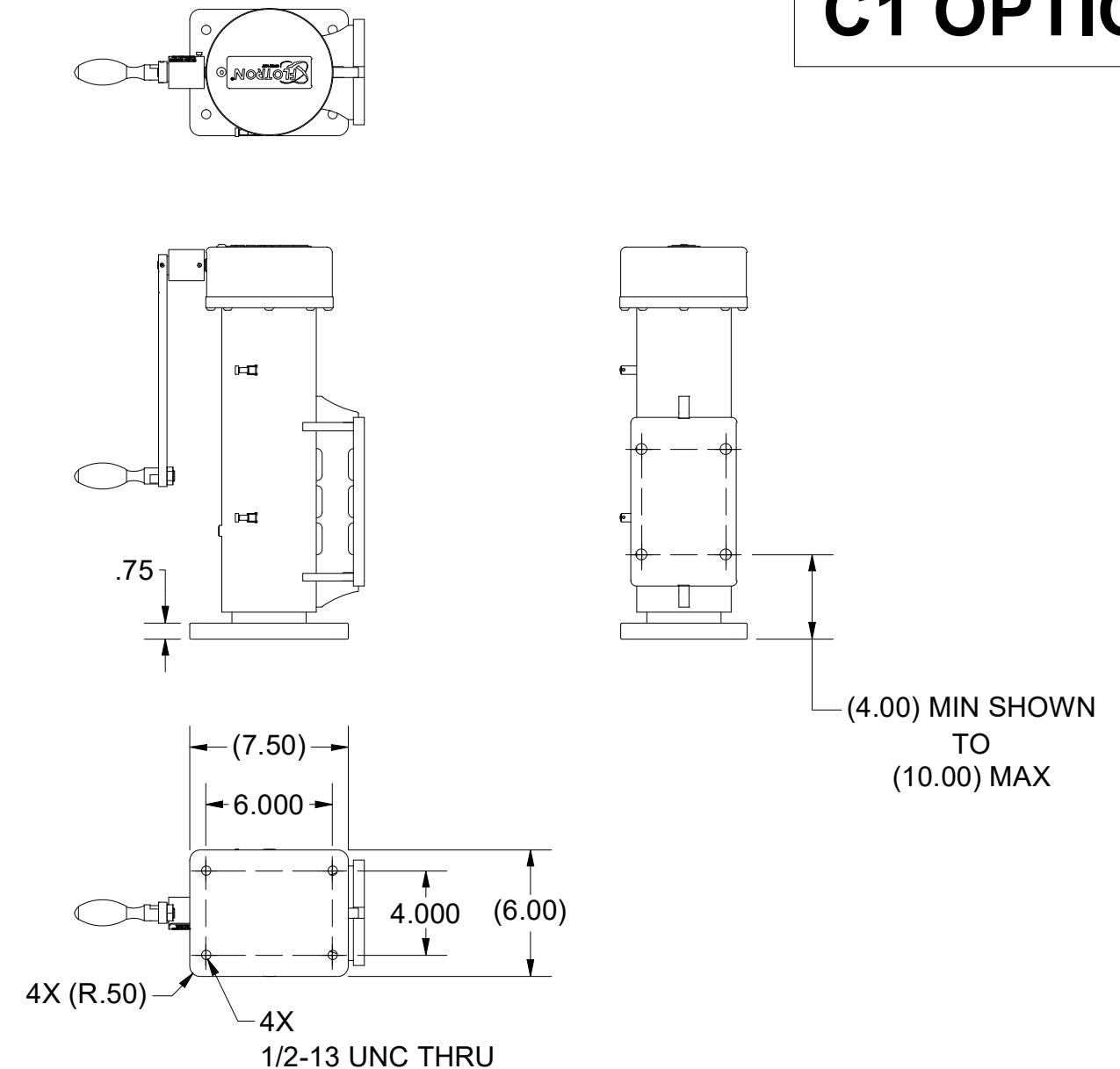
C2 OPTION



4. CJ-2500-C2 CAPACITY: SIMULTANEOUS 2,500 LBS [1,134KG] VERTICAL LOAD & 1,250 LB [567 KG] SIDE LOAD ON CASTER WHEEL WITH SF_y=3 & SF_u=5.
3. LUBRICATION:
 (BLANK) - SCREW AND GEARS LUBRICATED WITH SYNCO SUPER LUBE GREASE (MMC #1353K1).
 CASTER SWIVEL BEARING & AXLE LUBRICATED WITH GENERAL PURPOSE BEARING GREASE.
 (L1) - SCREW, GEARS, CASTER SWIVEL BEARING & AXLE LUBRICATED WITH KRYTOX LVP
 (L2) - SCREW, GEARS, CASTER SWIVEL BEARING & AXLE LUBRICATED WITH BRAYCOTE 601EF
2. WEIGHT OF CONFIGURATION SHOWN IN THIS SECTION: 80 LBS
1. CONFIGURATION SHOWN IN THIS SECTION: CJ-2500-C2-J2 (FOR STANDARD FINISH)
 CJ-2500-C-C2-J2 (FOR "C" FINISH)

NOTES:

C1 OPTION



3. CJ-2500-C1 CAPACITY: SIMULTANEOUS 2,500 LBS [1,134KG] VERTICAL LOAD & 1,250 LB [567 KG] SIDE LOAD ON CASTER WHEEL WITH SF_y=3 & SF_u=5.
2. WEIGHT OF CONFIGURATION SHOWN IN THIS SECTION: 65 LBS
1. CONFIGURATION SHOWN IN THIS SECTION: CJ-2500-C1-J2 (FOR STANDARD FINISH)
 CJ-2500-C-C1-J2 (FOR "C" FINISH)

NOTES:

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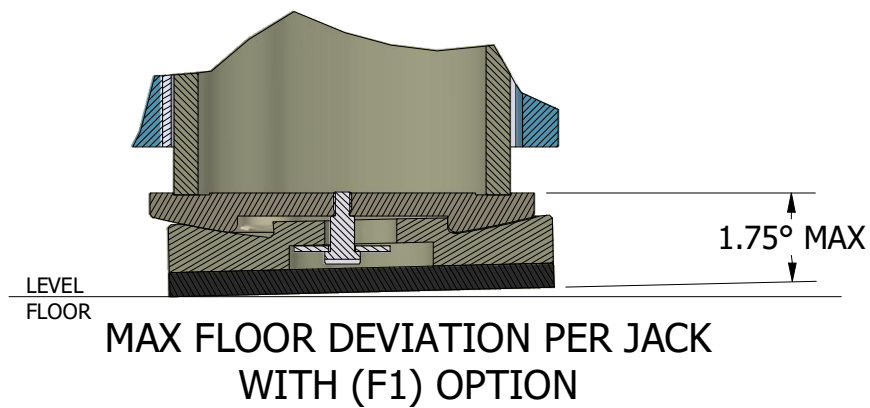
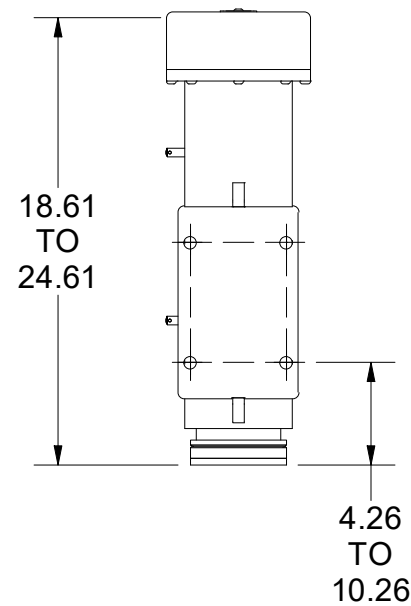
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SCALE	VARIES	SIZE	B	DRAWING NO.	8026-000PROP
					SHEET 3 OF 6

F1 OPTION

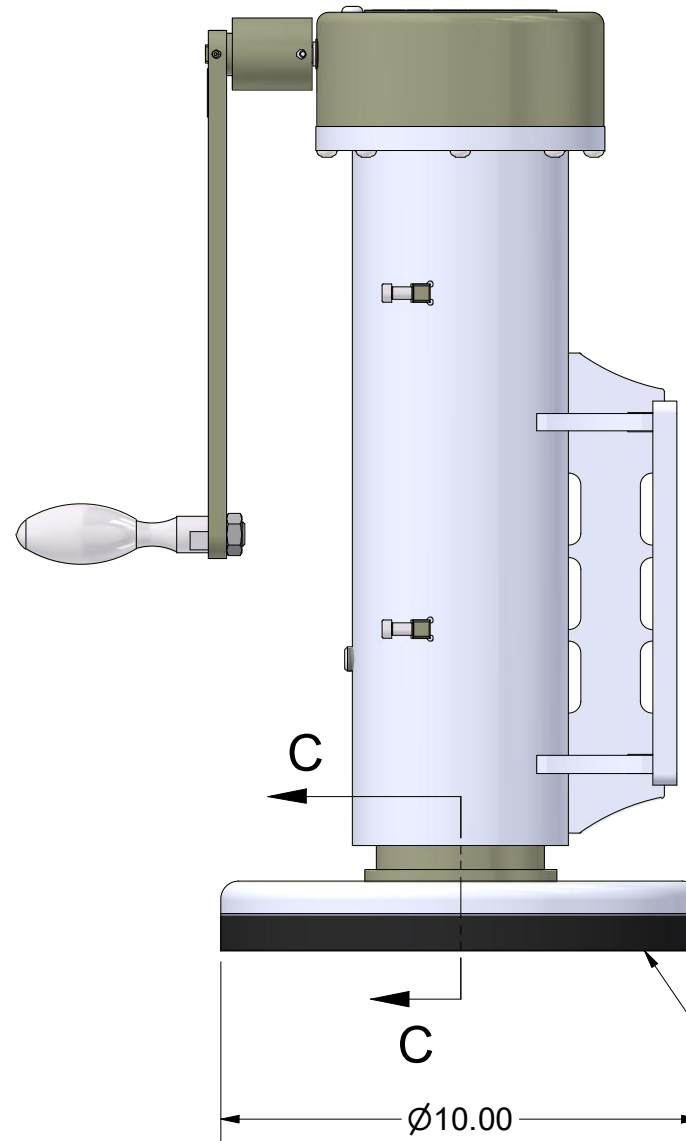
LEVELING FOOT ON BOTTOM OF JACK RAM FOR SEVERELY UNEVEN FLOORS.
 LEVELING FOOT ACCOMMODATES 1.75° FLOOR DEVIATION PER JACK.
 WHEN INDEXING JACK DOWN TO FLOOR, MAKE SURE BOTTOM OF JACK PAD IS
 PARALLEL TO FLOOR. ADJUST ANGLE OF PAD WITH HAND AS NECESSARY
 TO MAKE PARALLEL.

LJ-3750-F1-J2

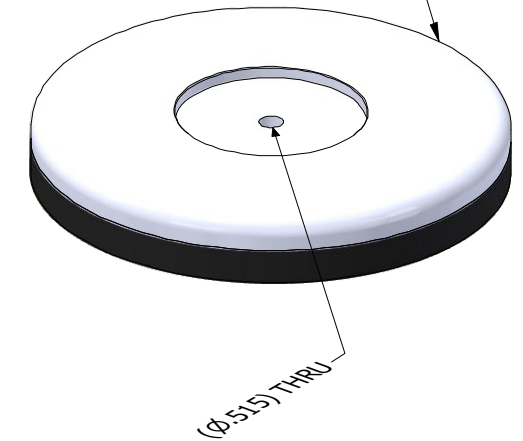


V OPTION

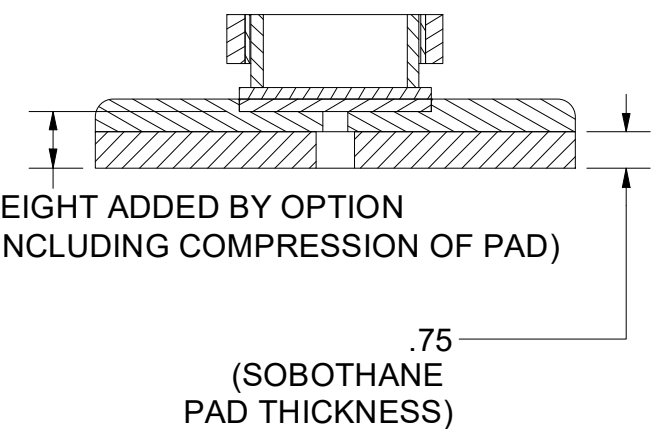
SORBOTHANE (VISCO-ELASTIC POLYMER) PAD INCLUDED TO PROTECT SENSITIVE ELECTRONIC FROM FLOOR VIBRATIONS.
 PAD CAN ABSORB 75% OF FLOOR VIBRATIONS AT FREQUENCIES FROM 10 TO 30,000 HERTZ.
 SORBOTHANE WILL COMPRESS APPROXIMATELY .16" UNDER A 3,750 LB MAX LOAD.
 WITH PAD, JACK CAN ACCOMMODATE 1.5° FLOOR DEVIATION PER JACK.



PAD IS NOT ATTACHED TO JACK AND NEEDS TO BE STORED SEPARATELY WHEN NOT IN USE



1.19 HEIGHT ADDED BY OPTION (NOT INCLUDING COMPRESSION OF PAD)



SECTION C-C

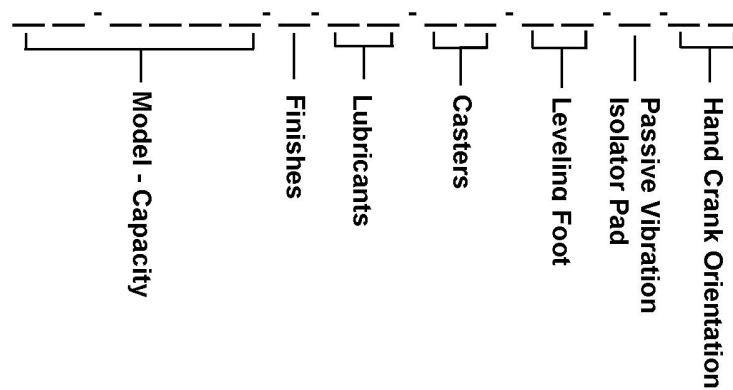
IF REQ'D, CLEAN RUBBER PAD WITH A 50% MIXTURE OF WHITE VINEGAR AND WATER (DO NOT CLEAN WITH ISOPROPYL ALCOHOL)

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SCALE	VARIES	SIZE	B	DRAWING NO.	8026-000PROP
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Model - Capacity:

- LJ-3750 - Leveling Jack - 3,750 lb (1,701 kg) capacity
- LJ-4500 - Leveling Jack - 4,500 lb (2,041 kg) capacity
- LJ-8500 - Leveling Jack - 8,500 lb (3,855 kg) capacity
- CJ-2500 - Caster Jack – 2,500 lb (1,134 kg) capacity
- CJ-3250 - Caster Jack – 3,250 lb (1,474 kg) capacity
- CJ-6000 - Caster Jack – 6,000 lb (2,721 kg) capacity

Finishes:

- (blank) - Standard finishes – Exposed jack components nickel plated. Stainless steel fasteners.
- C - - - - Clean room finishes - Same as standard finish with sky white color housing.

Lubricants:

- (blank) - Standard lubricant – Jack screw lubricated with Synco Super Lube grease. General purpose bearing grease in casters (if applicable)
- L1 - - - - Jack screw and caster lubricated with Krytox LVP
- L2 - - - - Jack screw and caster lubricated with Braycote 601EF

Casters:

- (blank) – No casters for leveling jack (LJ models)
- C1 - - - - Standard mounting plate on bottom of jack for caster (No caster provided - see dwg. for dim's)
- C2 - - - - Standard Ø6” nylon caster with brake and swivel lock. See jack drawing for more dimensional detail and information.

Leveling Foot:

- (blank) – No leveling foot – Thin rubber pad on bottom of jack ram only. Pad accommodates 0.50° floor deviation per jack.
- F1 - - - - Leveling foot on bottom of jack ram for severely uneven floors. Leveling foot accommodates 1.75° floor deviation per jack. Optional for LJ-3750 & LJ-4500 models only (comes standard with LJ-8500).

Passive Vibration Isolator Pad:

- (blank) – No Vibration Isolator
- V - - - - Passive vibration isolator pad included to absorb 75% of floor vibrations at frequencies from 10 to 30,000 hertz. Pad is placed under jack.

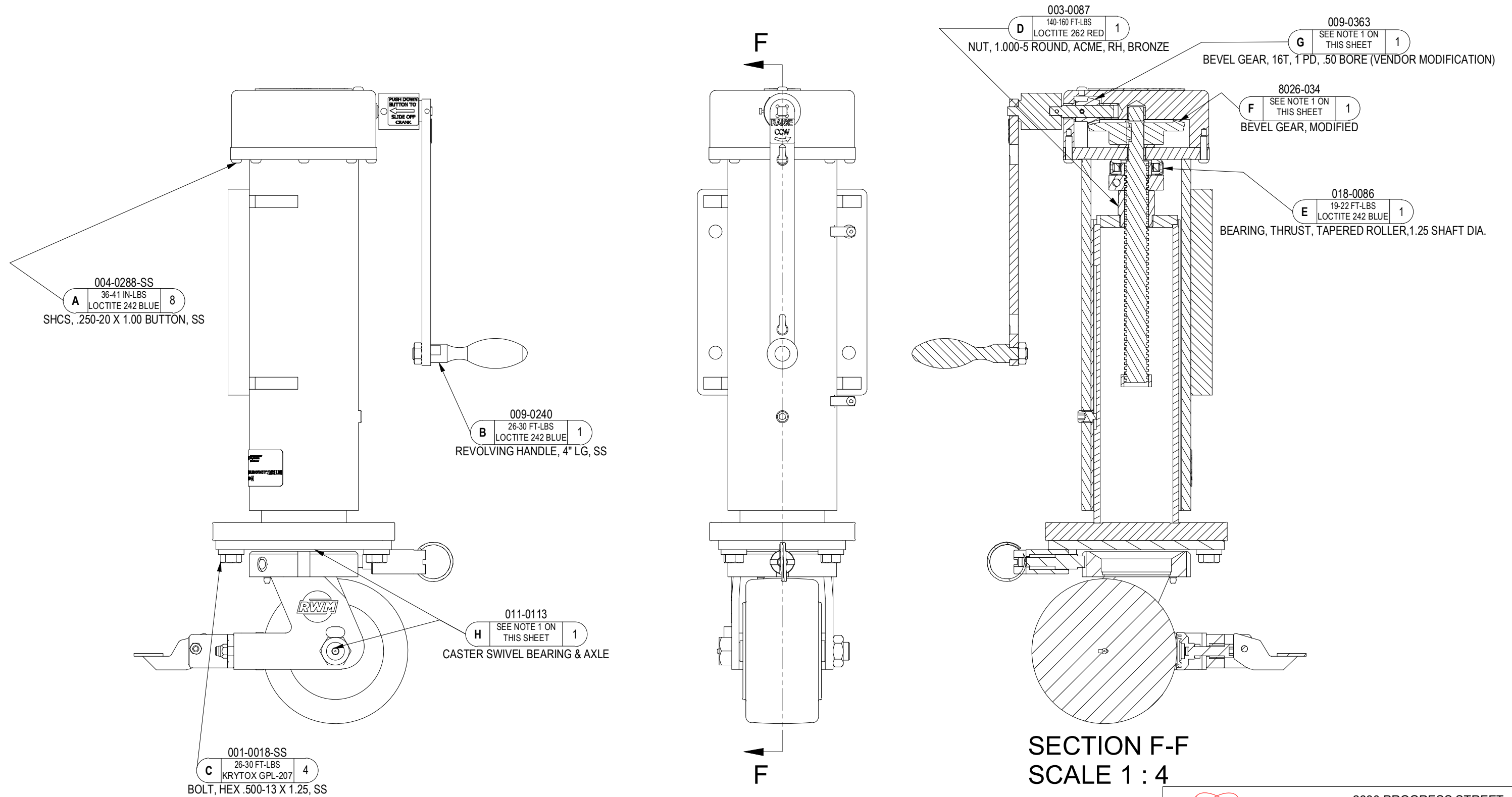
Hand Crank Orientation:

- J2 - - - - See jack handle orientation image.
 - J3 - - - - See jack handle orientation image.
 - J4 - - - - See jack handle orientation image.
- (Note: orientation can be changed on-site by technician. See options section for more information.)

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SCALE	VARIES	SIZE	B
		DRAWING NO.	8026-000PROP
			SHEET 5 OF 6

BOLT TORQUE AND LUBRICATION INFORMATION



1. LUBRICATION:
 (BLANK) - LUBRICATE SCREW AND GEARS, WITH SYNCO SUPER LUBE GREASE (MMC #1353K1).
 LUBRICATE CASTER SWIVEL BEARING & AXLE WITH GENERAL PURPOSE BEARING GREASE.
 (L1) - LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH KRYTOX LVP
 (L2) - LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH BRAYCOTE 601EF

NOTES

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SCALE	VARIES	SIZE	B	DRAWING NO.	8026-000PROP
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