

- SEE SHEET 6 FOR HARDWARE AND LUBRICATION INFORMATION.
- 8. CONFIGURATION SHOWN ON THIS SHEET: LJ-C-3750-J2
- SEE SHEET 3 FOR CASTER JACK (C2) AND CASTER MOUNTING PLATE (C1) OPTIONS.
- IN LIEU OF USING THE PROVIDED HAND CRANK, A HAND DRILL CAN BE USED TO ROTATE THE INPUT CLUTCH/SHAFT. SINCE THIS JACK HAS A CLUTCH, THE USER DOES NOT NEED TO WORRY ABOUT DAMAGING JACK FROM OVER TORQUING.
- √5 \ JACK HANDLE ORIENTATION CAN BE ROTATED +/-90° FROM WHAT IS SHOWN ON THIS VIEW BY REMOVING FASTENERS FROM TOP CAP AND ROTATING 90°. "J2" HANDLE ORIENTATION SHOWN.
- 20 TURNS OF HANDLE PER INCH LIFT OF JACK.
- 3. FINISHES: CLASS 1K (ISO 6)/CLEAN ROOM COMPATIBLE AND NO ZINC.
- 2. LUBRICANTS:
  - (BLANK) LUBRICATE SCREW AND GEARS, WITH SYNCO SUPER LUBE GREASE (MMC #1353K1).
  - (L1) LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH KRYTOX LVP
  - (L2) LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH BRAYCOTE 631RP
- 1. LEVELING JACK CAPACITY: SIMULTANEOUS 3,750 LBS [1,701 KG] VERTICAL LOAD & 1,875 LB [850 KG] SIDE LOAD WITH SFy=3 & SFu=5.

NOTES:

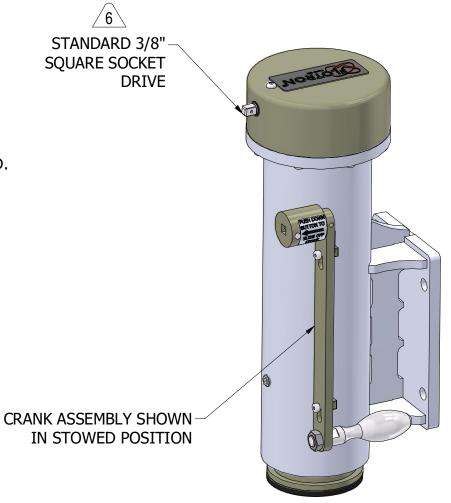
#### 2630 PROGRESS STREET VISTA, CALIFORNIA 92081 **PROPRIETARY FLOTRON®** LINEAR ANGULAR This Drawing is the property http://www.flotron.com TOLERANCES: **TOLERANCES** of FLOTRON, Inc. and is not ±.03 ±.010 ±.5° XXX JACK, LEVELING & CASTER, .XX to be used, copied or DO NOT SCALE DRAWING INTERPRET DIMENSIONING AND TOLERANCING PER ASME Y15.5-2018 reproduced in any way other CJ-2500 & LJ-3750 NTERPRET DWG. PER ASME Y14.100 than for the particular purpose for which it is provided, and SCALE SIZE DRAWING NO. when said purpose has been 1:4 В 8026-000PROP fulfilled, it should be destroyed or returned to FLOTRON. Inc. SHEET 1 OF 6 WT:54.8 lbmass Cad software: Inventor

## HAND CRANK STOWAGE

IT IS RECOMMENDED WHEN NOT RAISING OR LOWERING JACK TO STOW CRANK ASSEMBLY SO HANDLE & CLUTCH DOES NOT ACCIDENTALLY GET ROTATED OR DAMAGED. THIS IS ESPECIALLY IMPORTANT DURING TRANSPORTATION OF FIXTURE OF ANY KIND.

TO REMOVE CRANK AND CLUTCH, PUSH AND HOLD DOWN BUTTON AND SLIDE OFF CRANK FROM INPUT SHAFT. TO RE-INSTALL, MANUALLY PUSH DOWN SPRING PIN ON INPUT SHAFT WITH FINGER AND SLIDE ON CLUTCH.

- IF OPERATOR WANTS TO USE A HAND DRILL TO RAISE OR LOWER JACK, HANDLE CAN BE REMOVED AND STOWED WITH CLUTCH STILL INSTALLED. TO REMOVE HANDLE FROM CLUTCH. USE A SMALL DIAMETER PIN (APPROX. Ø1/8") TO PUSH IN SPRING PIN ON CLUTCH SHAFT. HANDLE CAN THEN BE SLID OFF AND STOWED.



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VARIES

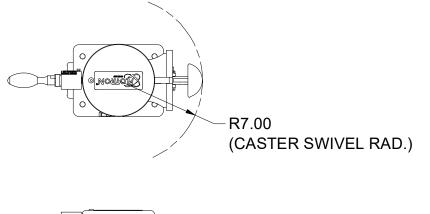
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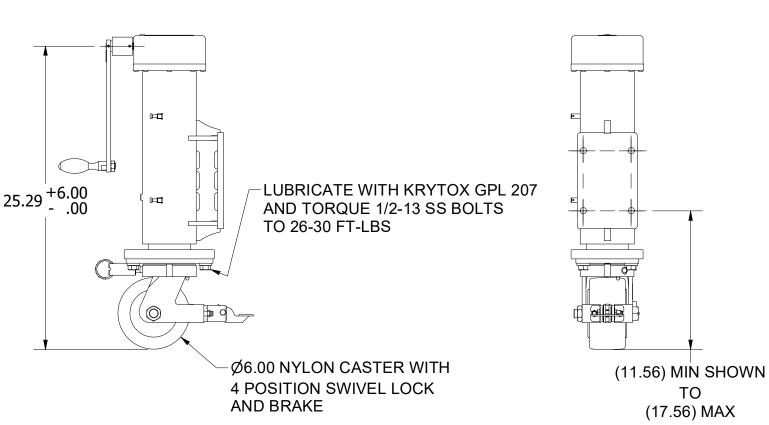
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## **CJ-2500 CASTER JACK OPTIONS**

## **C2 OPTION**



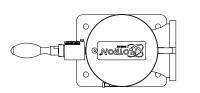


- 4. CJ-2500-C2 CAPACITY: SIMULTANEOUS 2,500 LBS [1,134KG] VERTICAL LOAD & 1,250 LB [567 KG] SIDE LOAD ON CASTER WHEEL WITH SFy=3 & SFu=5.
- 3. LUBRICATION:

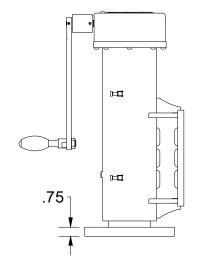
(BLANK) - SCREW AND GEARS LUBRICATED WITH SYNCO SUPER LUBE GREASE (MMC #1353K1). CASTER SWIVEL BEARING & AXLE LUBRICATED WITH GENERAL PURPOSE BEARING GREASE.

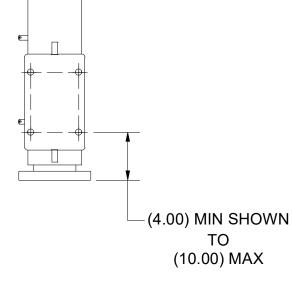
- (L1) SCREW, GEARS, CASTER SWIVEL BEARING & AXLE LUBRICATED WITH KRYTOX LVP
- (L2) SCREW, GEARS, CASTER SWIVEL BEARING & AXLE LUBRICATED WITH BRAYCOTE 631RP
- 2. WEIGHT OF CONFIGURATION SHOWN IN THIS SECTION: 80 LBS
- 1. CONFIGURATION SHOWN IN THIS SECTION: CJ-2500-C2-J2 (FOR STANDARD FINISH) CJ-2500-C-C2-J2 (FOR "C" FINISH)

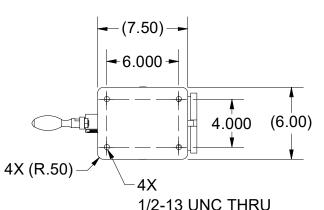
NOTES:











3. CJ-2500-C1 CAPACITY: SIMULTANEOUS 2,500 LBS [1,134KG] VERTICAL LOAD & 1,250 LB [567 KG] SIDE LOAD ON CASTER WHEEL WITH SFy=3 & SFu=5.

- 2. WEIGHT OF CONFIGURATION SHOWN IN THIS SECTION: 65 LBS
- 1. CONFIGURATION SHOWN IN THIS SECTION: CJ-2500-C1-J2 (FOR STANDARD FINISH) CJ-2500-C-C1-J2 (FOR "C" FINISH)

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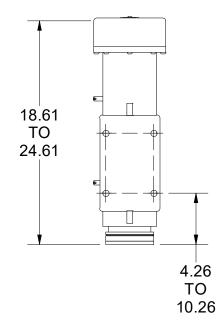
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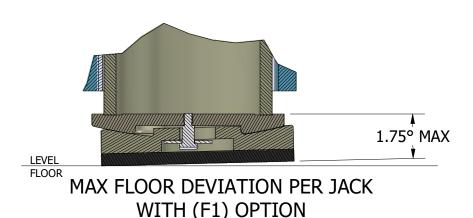
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### **F1 OPTION**

LEVELING FOOT ON BOTTOM OF JACK RAM FOR SEVERELY UNEVEN FLOORS.
LEVELING FOOT ACCOMMODATES 1.75° FLOOR DEVIATION PER JACK.
WHEN INDEXING JACK DOWN TO FLOOR, MAKE SURE BOTTOM OF JACK PAD IS
PARALLEL TO FLOOR. ADJUST ANGLE OF PAD WITH HAND AS NECESSARY
TO MAKE PARALLEL.

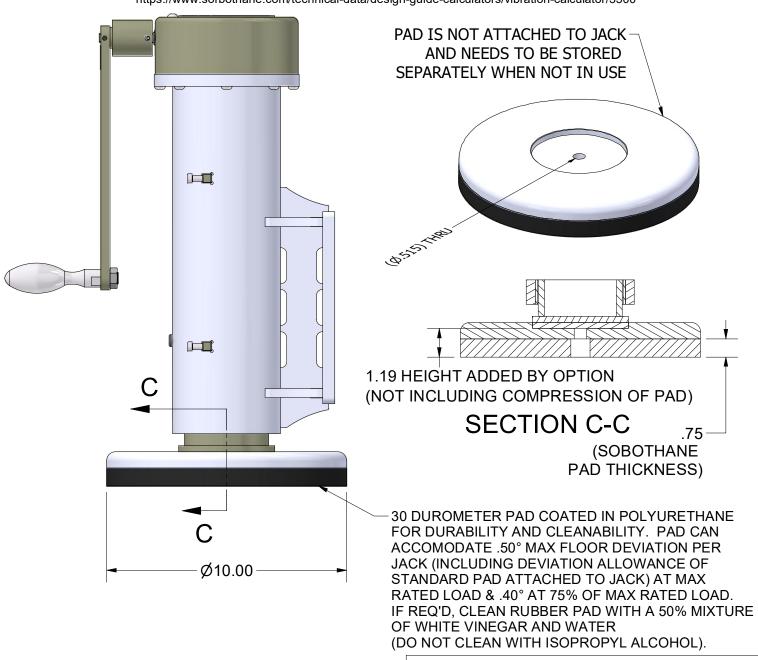
### LJ-3750-F1-J2





### **V** OPTION

SORBOTHANE (VISCO-ELASTIC POLYMER) PAD INCLUDED TO PROTECT SENSITIVE ELECTRONIC FROM FLOOR VIBRATIONS AND TO SPREAD LOAD OVER LARGER AREA TO REDUCE FLOOR LOADING. PAD CAN ABSORB 50-98% OF FLOOR VIBRATIONS AT FREQUENCIES FROM 70 TO 30,000 HERTZ. PAD WILL NOT ISOLATE FREQUENCIES LOWER THAN 50 HZ AND WILL HAVE A NEGATIVE IMPACT AT VERY LOW FREQUENCIES DUE TO NATURAL FREQUENCY OF PAD AROUND 30HZ. SORBOTHANE WILL COMPRESS APPROXIMATELY .09" UNDER A 3,750 LB MAX LOAD (NOT INCLUDING COMPRESSION AND VIBRATION ABSORPTION OF STANDARD PAD ATTACHED TO JACK). FOR INFORMATION OF FREQUENCY ABSORPTION AT A SPECIFIC WEIGHT AND FREQUENCY SEE LINK BELOW. SELECT ASSUMED DEFLECTION THAT MOST CLOSELY MATCHES ACTUAL DEFLECTION: https://www.sorbothane.com/technical-data/design-quide-calculators/vibration-calculator/3500



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SCALE VARIES

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#### Model - Capacity:

**LJ-3750** - Leveling Jack - 3,750 lb (1,701 kg) capacity

**LJ-4500** - Leveling Jack - 4,500 lb (2,041 kg) capacity

**LJ-8500** - Leveling Jack - 8,500 lb (3,855 kg) capacity

**CJ-2500** - Caster Jack – 2,500 lb (1,134 kg) capacity

**CJ-3250** - Caster Jack – 3,250 lb (1,474 kg) capacity

**CJ-6000** - Caster Jack – 6,000 lb (2,721 kg) capacity

#### Finishes:

(blank) - Standard finishes - Exposed jack components nickel plated. Stainless steel fasteners.

C - - - Clean room finishes - Same as standard finish with Krytox LVP lubricate

#### Lubricants:

(blank) - Standard lubricant – Jack screw lubricated with Synco Super Lube grease.

General purpose bearing grease in casters (if applicable) and thrust bearing.

See proposal drawing for gear lubricants (varies by model).

**L1** - - - - Jack screw, thrust bearing, and caster lubricated with Krytox LVP (included with C option)

L2 - - - Jack screw, thrust bearing, and caster lubricated with Braycote 631RP

#### Casters:

(blank) – No casters for leveling jack (LJ models)

C1 - - - Standard mounting plate on bottom of jack for caster (No caster provided - see dwg. for dim's)

**C2** - - - - Standard nylon caster with brake and swivel lock. See relevant jack drawing for more dimensional detail and information.

#### **Leveling Foot:**

**(blank)** – No leveling foot – Thin rubber pad on bottom of jack ram only.

F ---- Leveling foot on bottom of jack ram for severely uneven floors. Leveling foot accommodates 1.75° floor deviation per jack. Optional for LJ-3750 & LJ-4500 models only (comes standard with LJ-8500).

#### **Passive Vibration Isolator Pad:**

(blank) – No Vibration Isolator

V - - - - Passive vibration isolator pad included to absorb 50%-98% of floor vibrations at frequencies from 70 to 30,000 hertz (depending on load and frequency).
 Pad is placed under jack. See proposal drawing for more information.
 Optional for LJ models only.

#### **Hand Crank Orientation:**

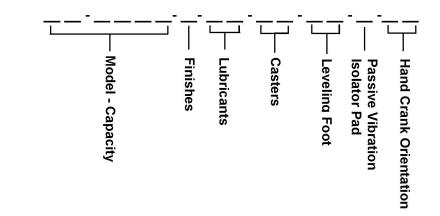
**J2** - - - - See jack handle orientation image.

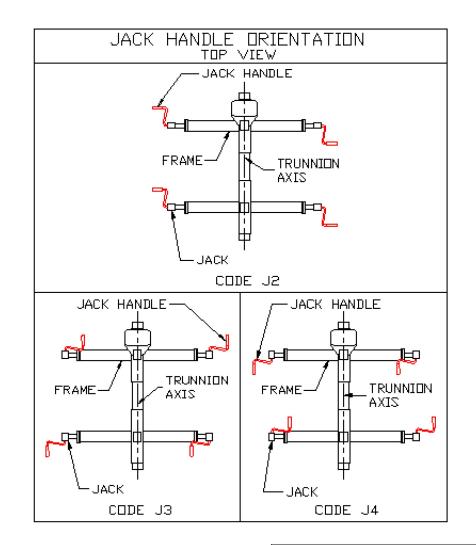
**J3** - - - - See jack handle orientation image.

**J4** - - - - See jack handle orientation image.

(Note: orientation can be changed on-site by technician.

See options section for more information.)

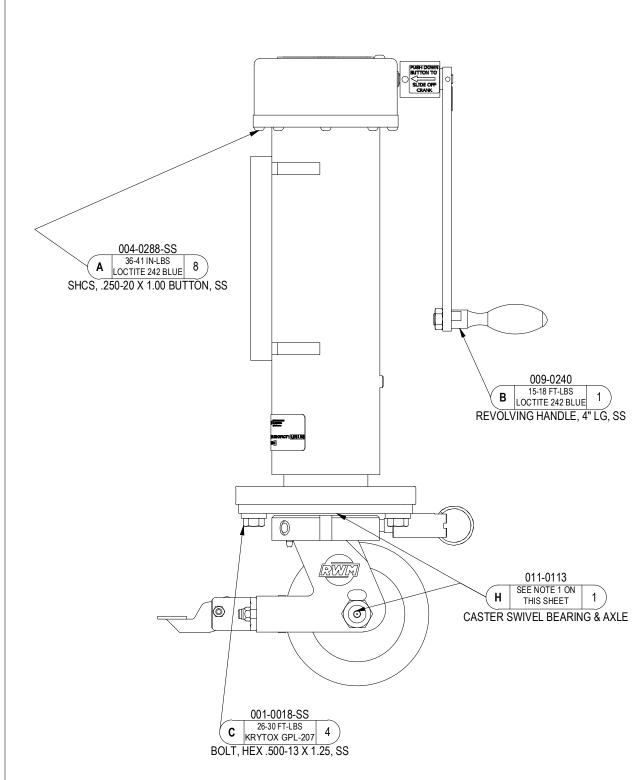




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# **BOLT TORQUE AND LUBRICATION INFORMATION**



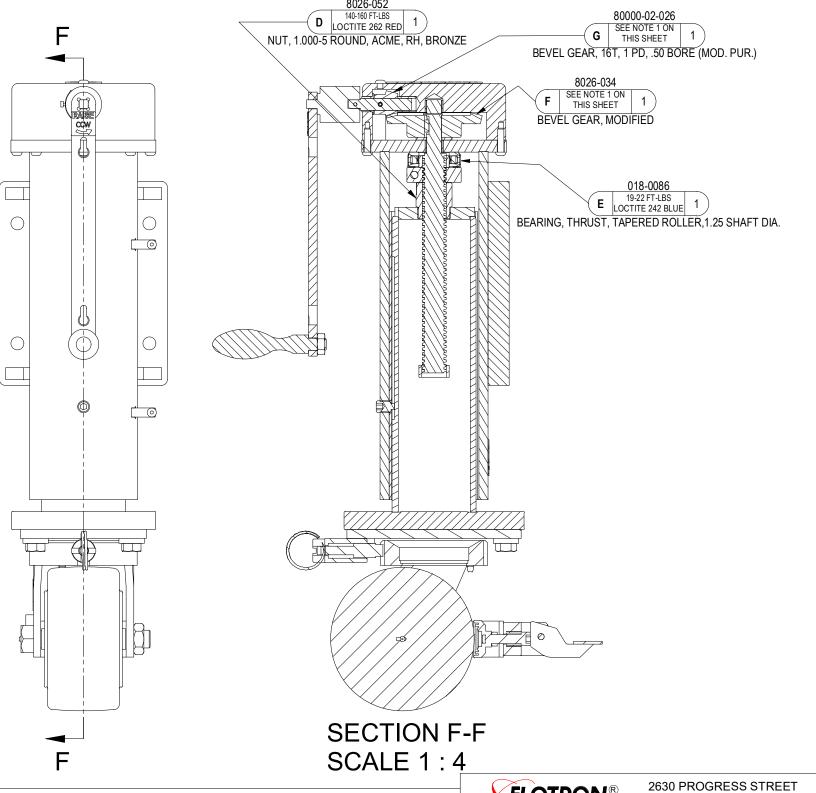
LUBRICATION:

(BLANK) - LUBRICATE SCREW AND GEARS, WITH SYNCO SUPER LUBE GREASE (MMC #1353K1).

LUBRICATE CASTER SWIVEL BEARING & AXLE WITH GENERAL PURPOSE BEARING GREASE.

(L1) - LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH KRYTOX LVP (L2) - LUBRICATE SCREW, GEARS, CASTER SWIVEL BEARING & AXLE WITH BRAYCOTE 631RP

NOTES



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